IN THE SPECFICIATION

Please amend the specification as follows.

Please delete the present Abstract located at lines 3-9 of page 22, and insert the following language in its place.

In accordance with one embodiment, the present technique provides a method for making a threaded fastener. The method includes that act of forming a die-making tool having surface features that correspond to the desired crest and flank profiles of a thread of the threaded fastener. The exemplary method also includes that act of forming a roll threading die via electric discharge machining of a die blank with the formed die-making tool.